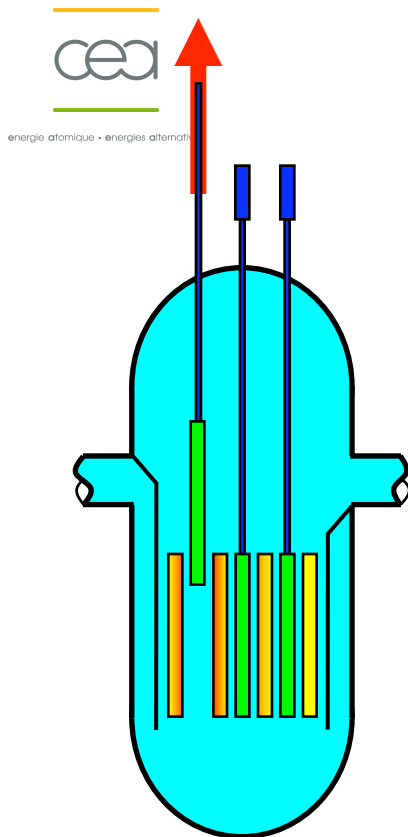


Neutron commissioning in the CABRI Water Loop Facility



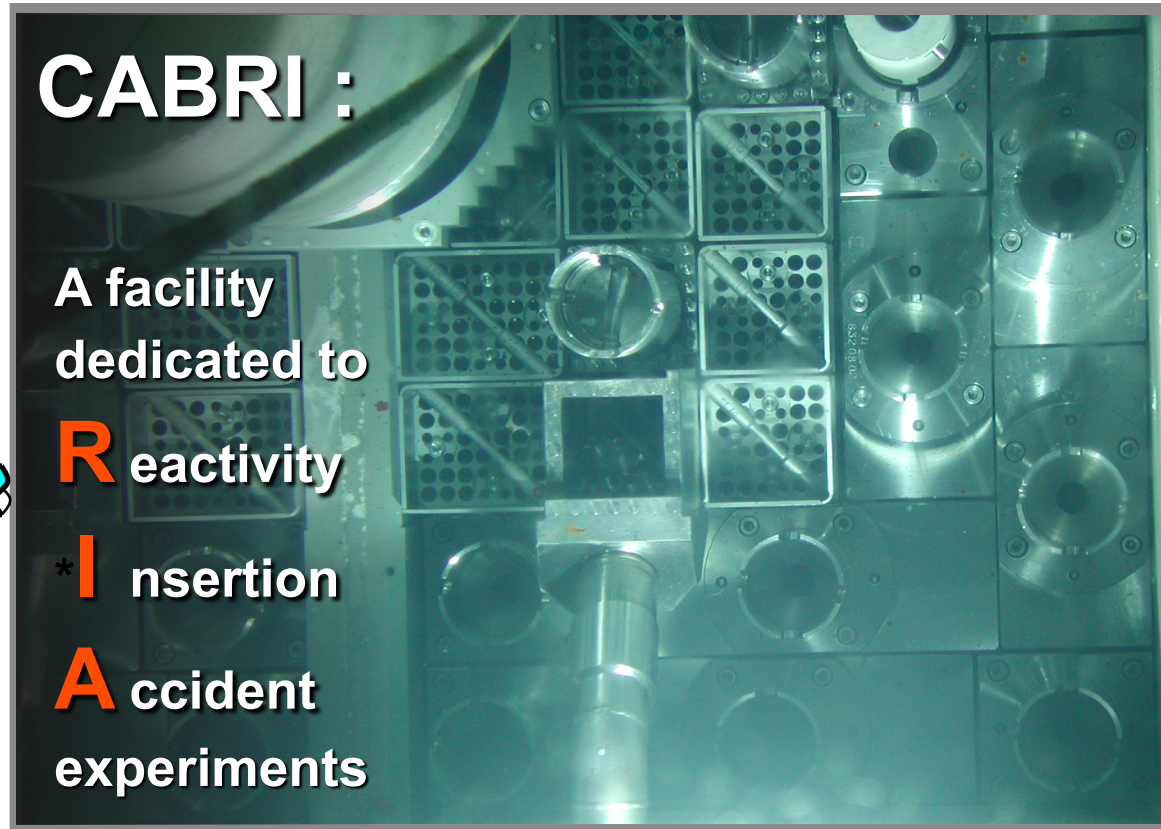
CABRI :

A facility
dedicated to

Reactivity

* **I**nsertion

Accident
experiments



G. Ritter,
F. Rodiac,
D. Beretz,
Ch. Jammes,
O. Guéton,

CEA

**Nuclear
Energy
Division
Cadarache
Nuclear
Research
Center
Reactor
Studies
Department**

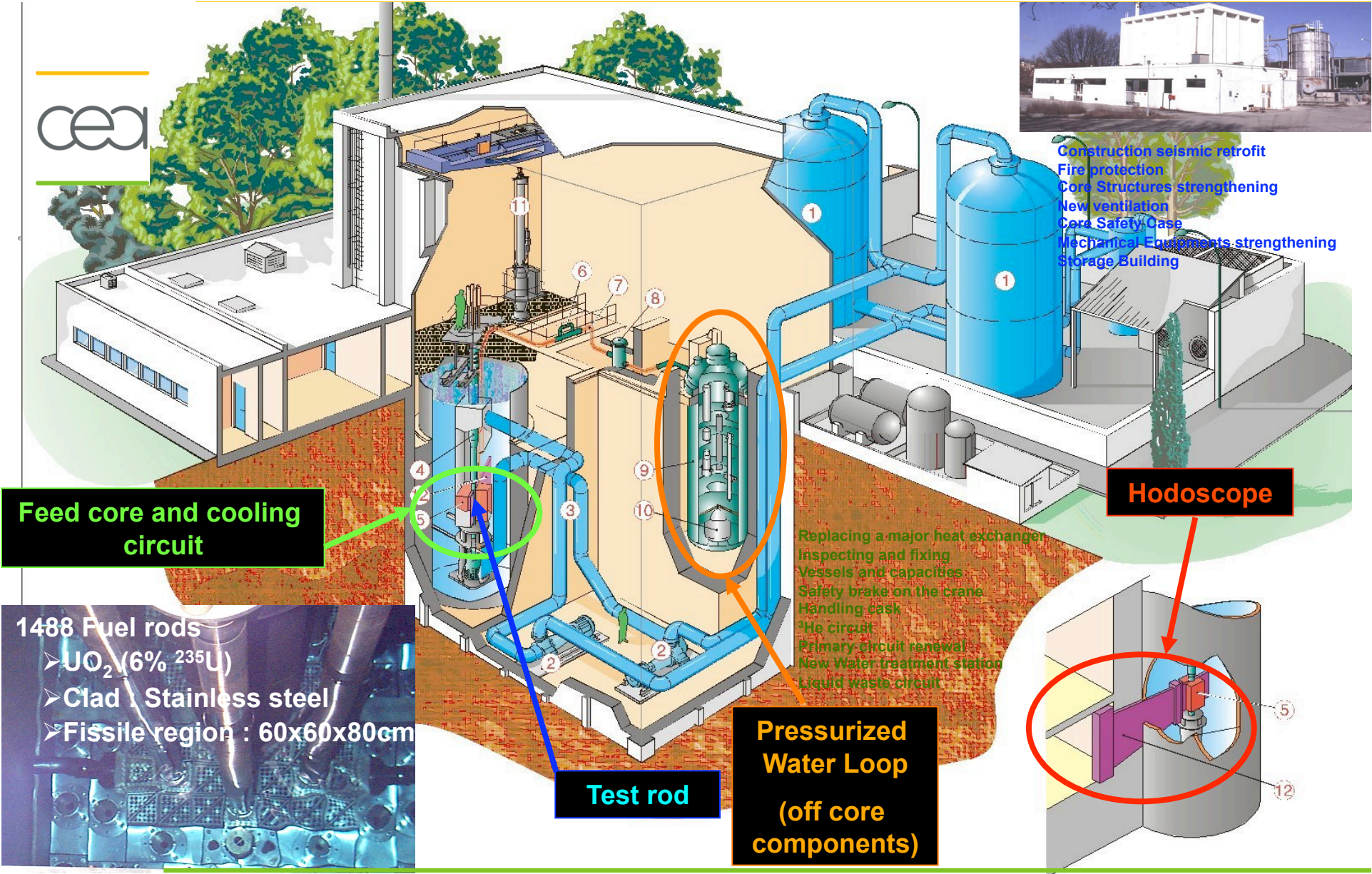
FRANCE



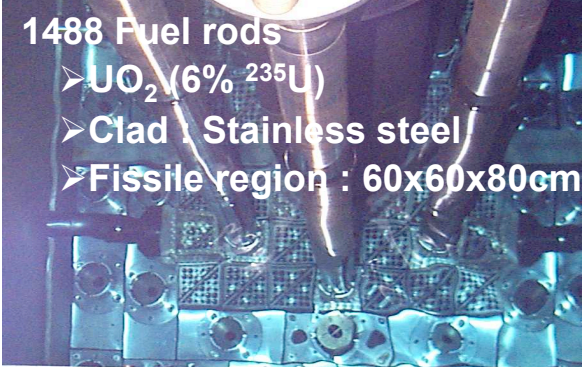
Upgrading the CABRI facility : Safety + Improvement issues



- Construction seismic retrofit
- Fire protection
- Core Structures strengthening
- New ventilation
- Core Safety Case
- Mechanical Equipments strengthening
- Storage Building



Feed core and cooling circuit



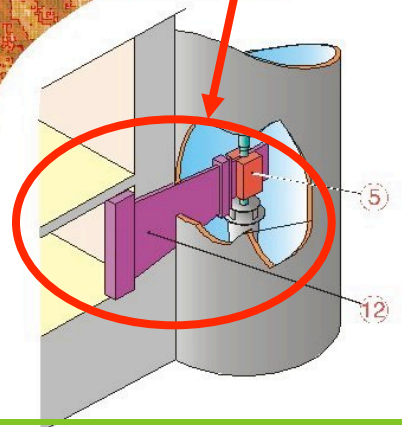
- 1488 Fuel rods
- UO_2 (6% ^{235}U)
- Clad : Stainless steel
- Fissile region : 60x60x80cm

Test rod

Pressurized Water Loop (off core components)

Hodoscope

- Replacing a major heat exchanger
- Inspecting and fixing Vessels and capacities
- Safety brake on the crane
- Handling cask
- 3He circuit
- Primary circuit renewal
- New Water treatment station
- Liquid waste circuit



Seismic retrofit



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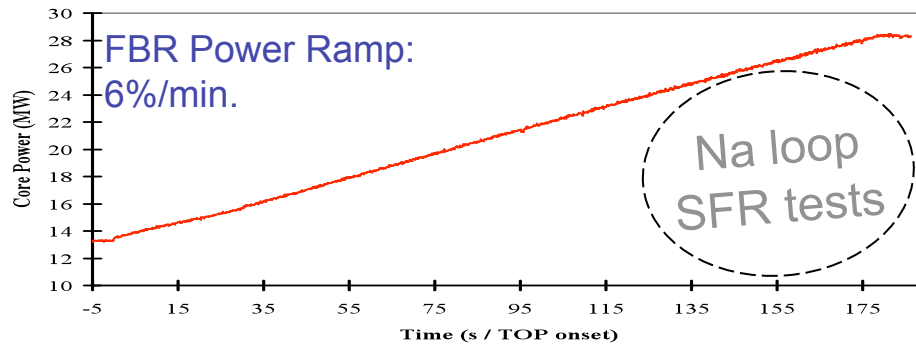
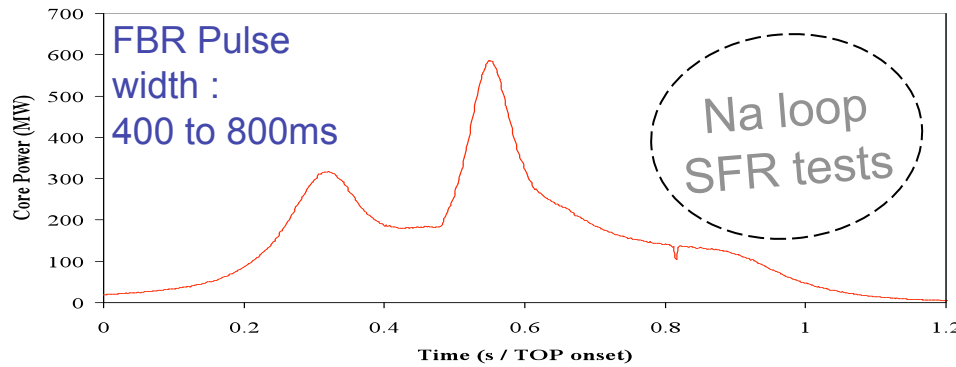
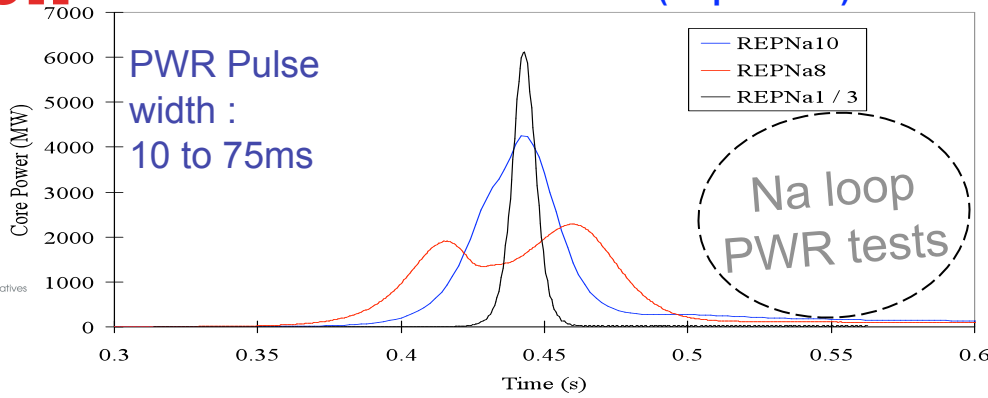


CADARACHE

IGORR 2010 Knoxville
"Neutron commissioning in the CABRI Water Loop Facility"

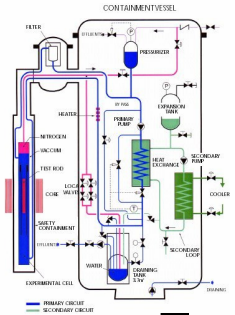
CABRI + Project : From sodium to HP water cooling

IRSN : CABRI INTERNATIONAL PROGRAM (20 partners)



➤ 3rd generation requirements

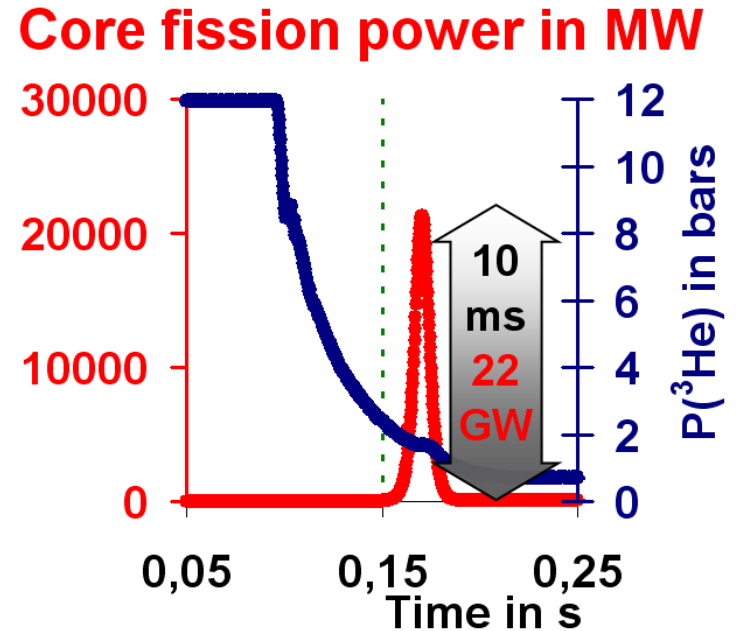
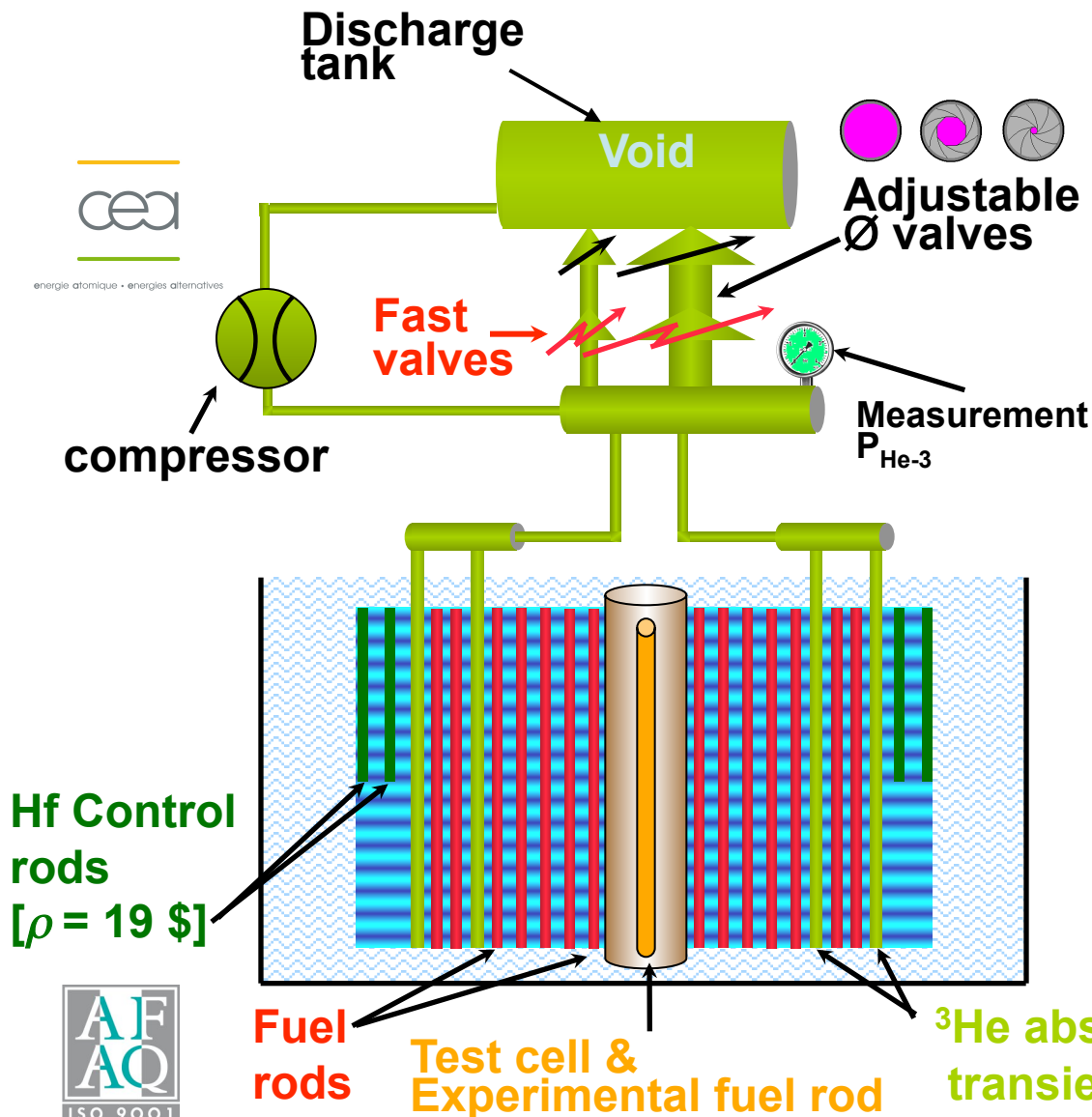
- PWR Representativity
- Test rod post failure analysis
- Testing new fuels (HBU)
- Safety margins re-assessment



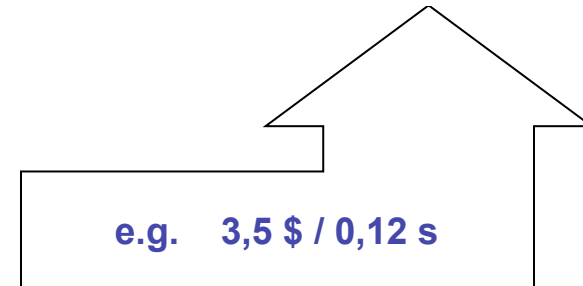
IGORR 2010 Knoxville

“Neutron commissioning in the CABRI Water Loop Facility”

CABRI principle of operation



\\Y:\Users\Projets\BEP-CABRI\Crayons coeur\seminaire\He_Pce_E_SU2REP4.xls



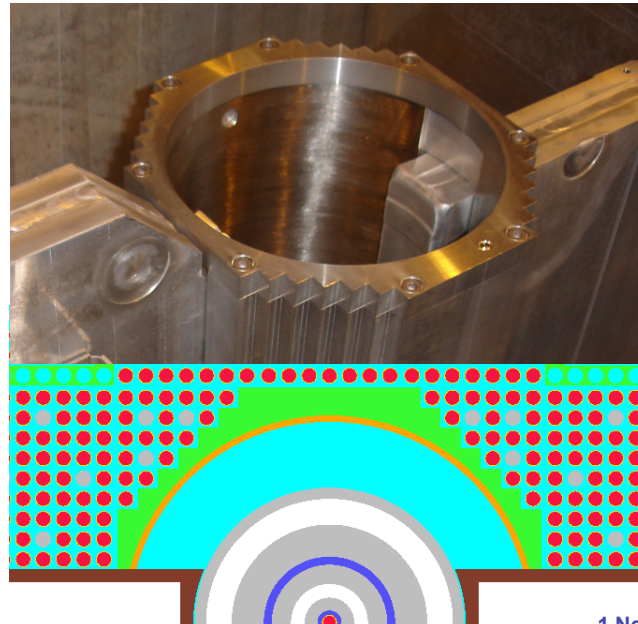
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"Neutron commissioning in the CABRI Water Loop Facility"

Neutron commissioning : What needs ?

Objectives

- Safety of operations
 - A new core ?
- Quality of experiments
 - What parameters ?



Reactivity features

- Hafnium rods worth
 - Integral
 - Differential
- ^3He rods worth
- Central volumes filling/voiding worth
- Core kinetics parameters β, l , neutron feedbacks

1.Neutron physics

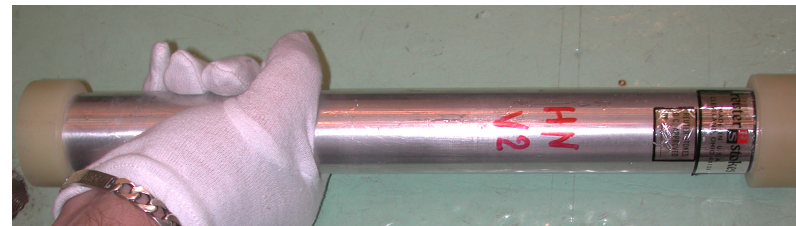
- 2.Air conditioning and buildings
- 3.Reactor Containment
- 4.Handling and Lifting
- 5.A : Conventional circuits
- 10.B : Special circuits
- 11.Command and Control

12.General operations and Power testing

- 13.Experimental devices

Power and Energy features

- Ion chambers calibration
- Power distribution



cea

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“Neutron commissioning in the CABRI Water Loop Facility”



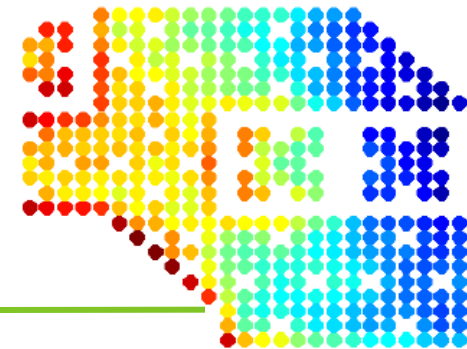
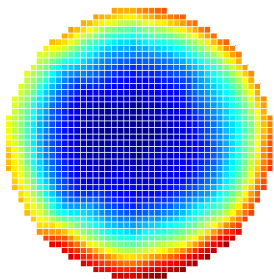
Computations : Steady state



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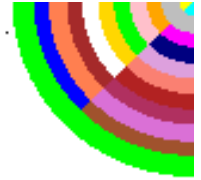


- Almost new fuel (2,3 EFPD BU) + No durable high power operation
 - No need for depletion computation.
- Full 3D *TRIPOLI 4* Monte-Carlo neutron + γ transport
 - Flux and reaction rates \rightarrow Space and energy distributions
 - Rodwise peaking factors, Coupling, Dosimetry, γ heating
 - Reactivities
 - ^3He capture : $\rho(P_{\text{He-3}})$
 - Neutron feedbacks : Doppler, Isothermal, Coolant Flow coefficients
- MCNP w JEFF3.1 nuclear data library,
 - kinetics parameters : $\beta = 756 \text{ pcm}$, $l = 29,2 \mu\text{s}$, $K_{\text{Doppler}} = 136 \text{ cts/K}^{0,5}$



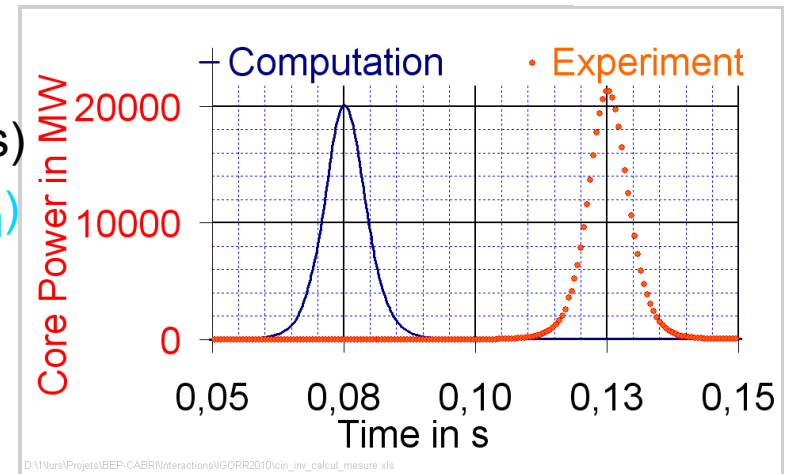
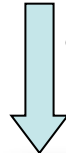
3D TRIPOLI 4 MC
Power distribution

Computations : Transients



- RIA conditions
- **IRSN** SCANAIR (Heat transfer + Mechanics)
 - Operations domain (T_{clad} , T_{fuel} , ϵ_{clad})

- **DULCINEE** (reactor kinetics)
 - Reactivity, Power, Energy.



40 Years experience tool for CABRI pulse characterizations (fortran 77)

- Rod bundle + Plate geometry (1 radial D + ½ axial D)
- Water + sodium coolant, Fractured fuel model available
- 3 steps \cup : \downarrow Temperature – Reactivity – Power \downarrow

Validation : CAPRI TH + CABRI CC reactor experiments

Ideal agreement on steady state

Very good agreement in transient conditions

Current status : kinetics parameters re visited and validated in 2008

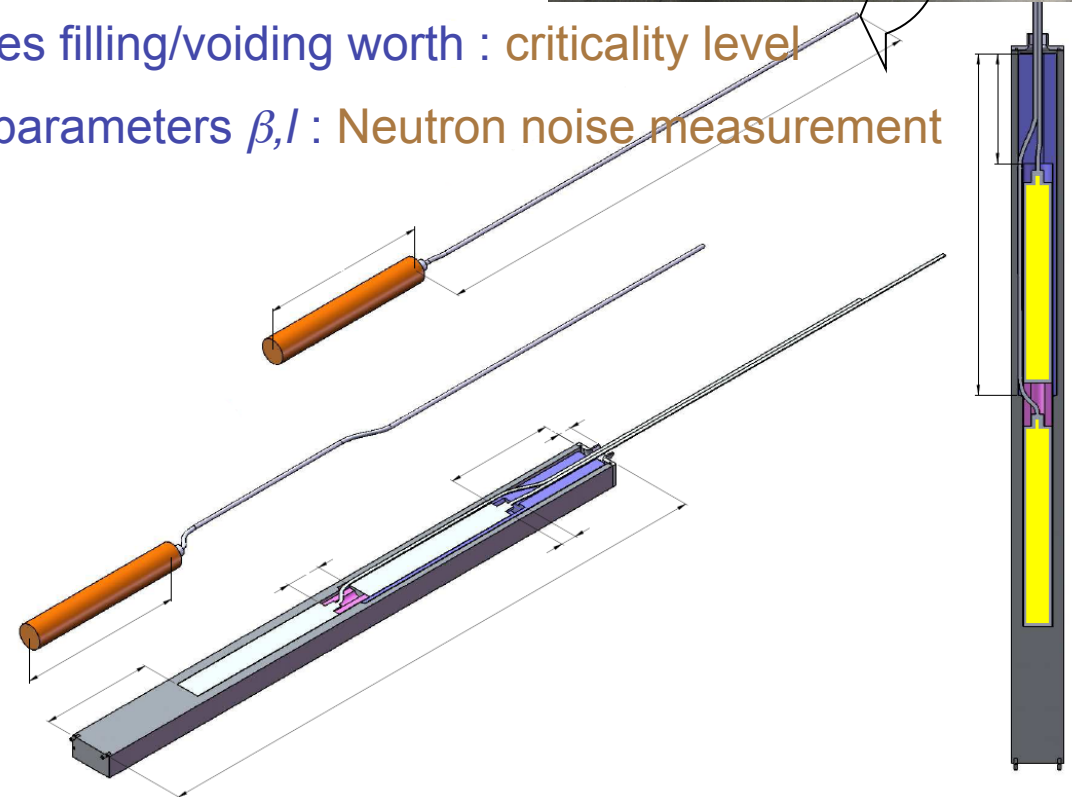
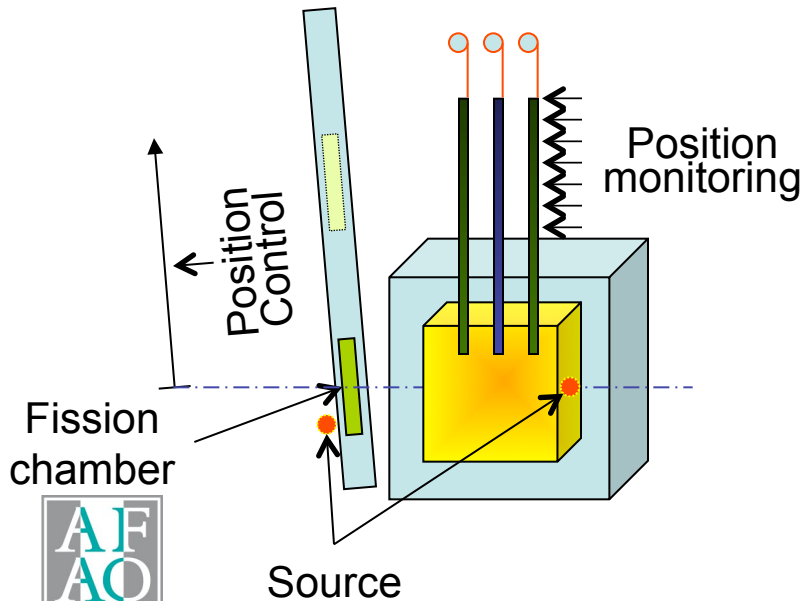
New smart data processing + user interface



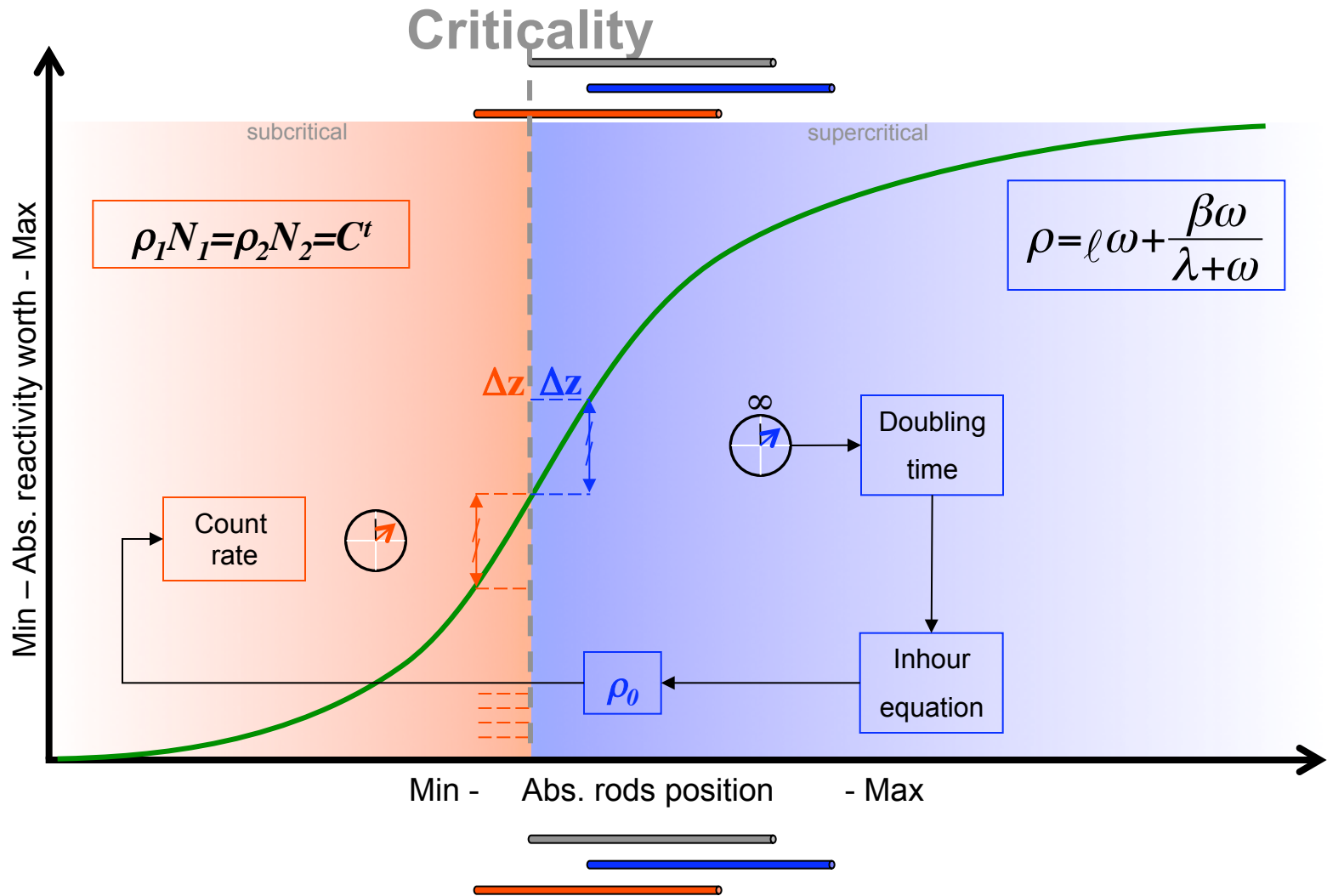
Reactivity measurements



- Hafnium rods worth : criticality level
- Integral : MSA ($\rho \times N = \text{Constant}$)
- Differential : kinetics approach
- Time wise : Position during the fall
- ^3He rods worth : criticality level
- Central volumes filling/voiding worth : criticality level
- Core kinetics parameters β, l : Neutron noise measurement

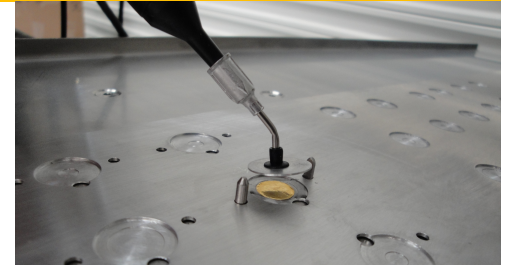


Reactivity standard

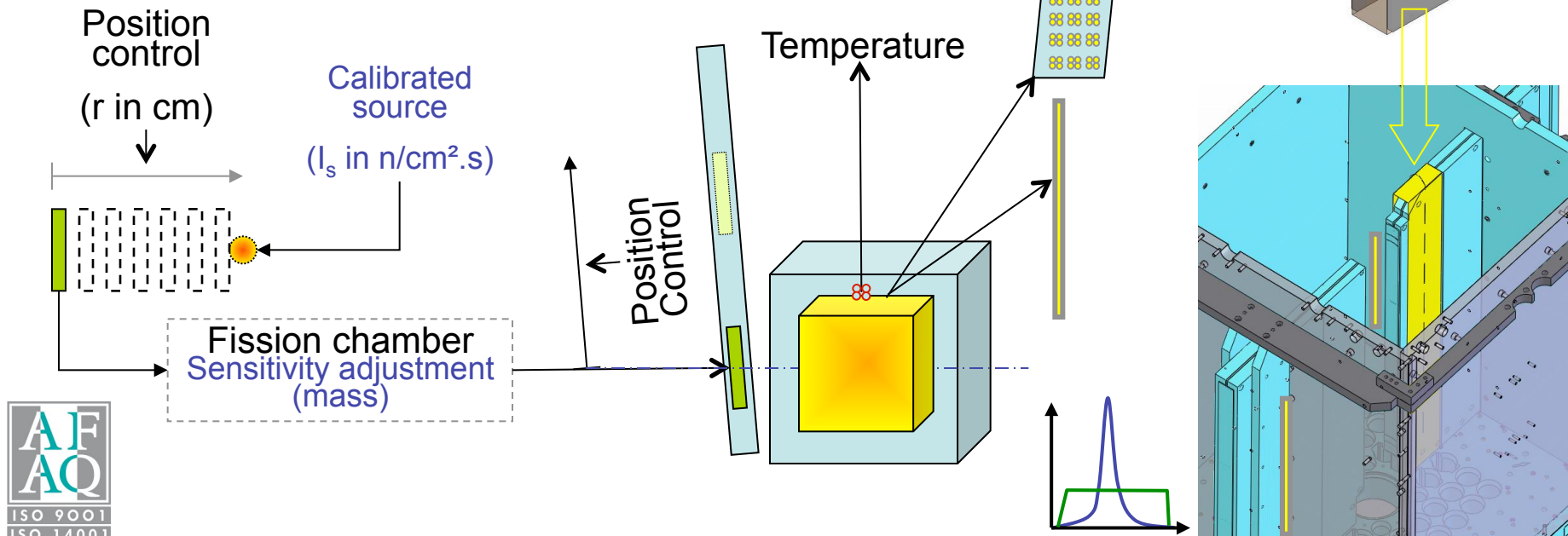


Power and Energy Measurements

- Ion chambers calibration
 - Start up : **Count rate vs Design (Computed)**
 - High power : **Heat balance vs Count rates**
- Power distribution dosimetry
 - Start up : **across core power distribution**
 - Coupling with experimental area
- Energy dosimetry
 - **Steady-state vs RIA mode**



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What Plan For Neutron Commissioning ?

Before criticality : reloading the core

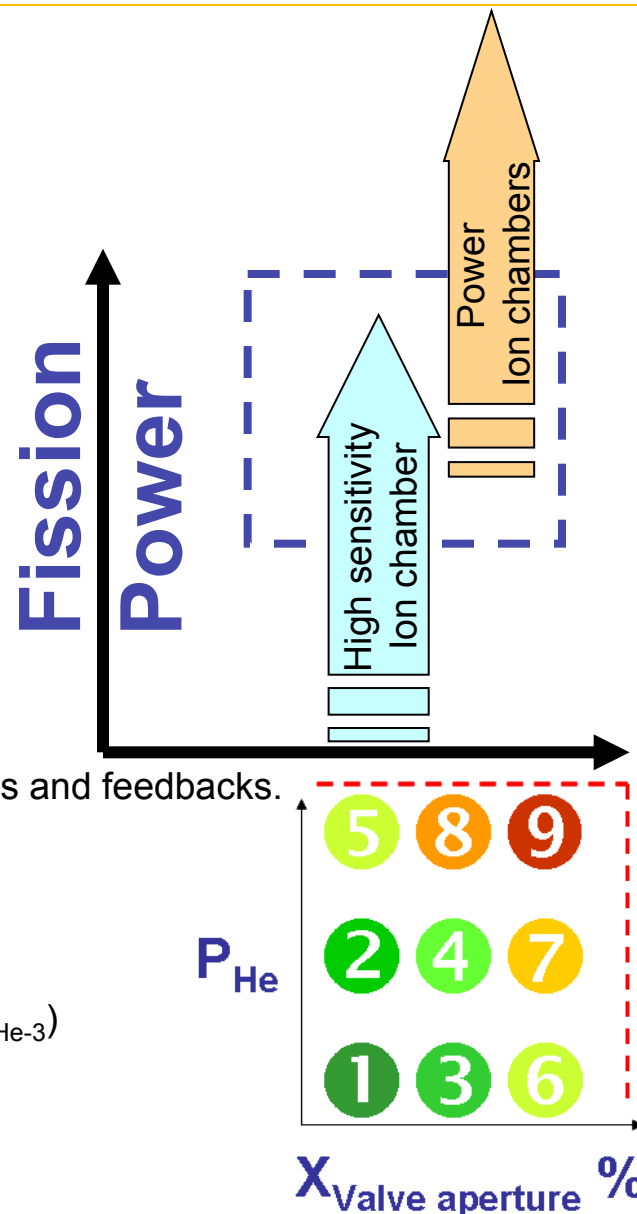
- Initial loading scheme (except 4 hot rods)
- Count rate at beginning of reloading
- Positioning low fluence dosimeters before the fuel
- Installing absorbers before other sub / assemblies

Reaching criticality

- Count rates according to the upcoming subcriticality level
 - Approaching overall core fission power
 - Initial **control rods level** vs several count rates or
 - Several **control rods level** at criticality
- After first criticality
 - Extract the dosimeter for counting
 - Measuring kinetics parameters β, λ
 - Weighting rods worth, central volumes contributions and feedbacks.

Power operations

- ^3He reactivity weighting (pressure vs **control rods level**)
- Calibrations
 - Heat balance vs count rate + **control rods level** $f(P_{\text{He-3}})$
 - Dosimetry
- Start – ups (after testing the ^3He circuit)
 - Dummy RIA w/out experimental rod



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Organisation, Planning and Perspectives

Organisation

- Reactor commissioning at CEA
- Facility : Operators and Experimentalists
- Support departments
 - Core physics numerical computations
 - Neutron experiments and dosimetry
 - Instrumentation



Planning

- | | | |
|---------------------------------|-------|------|
| • Core reloading : | Late | 2010 |
| • 1 st criticality : | Early | 2011 |
| • 1 st Power pulse : | Early | 2011 |
| • CIP-Q test : | Mid | 2011 |



Perspectives

- Starting CABRI (+ 10 tests yet to perform)
- Preparing RES and JHR in Cadarache
- Upcoming experimental and power facilities commissioning



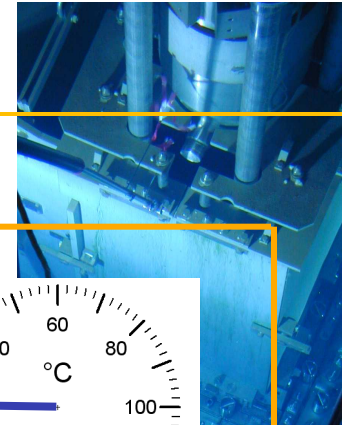


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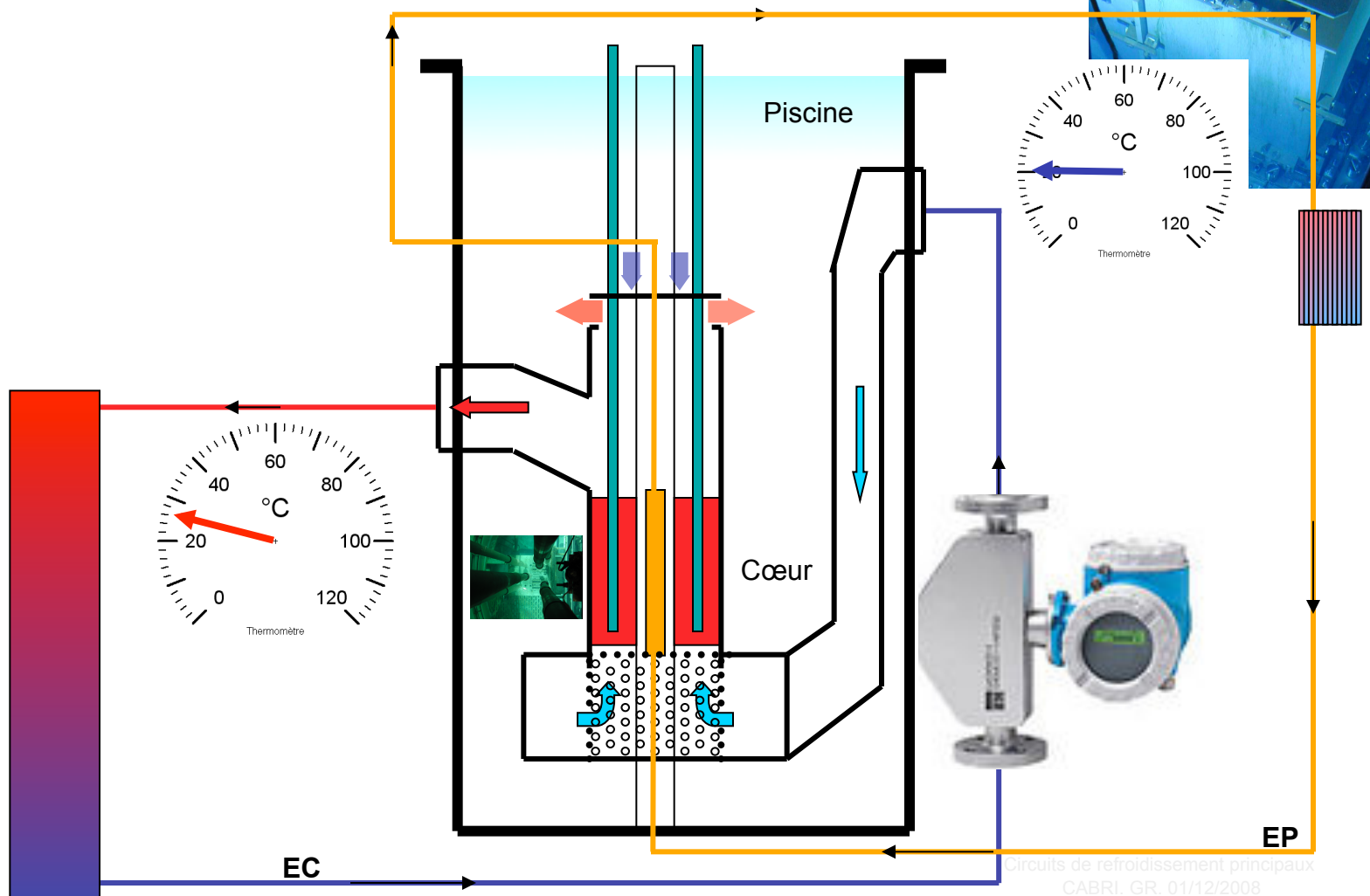
Heat balance vs Count rate



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ISO 14001
OHSAS 18001



Partners of the CIP Program



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- [Czech Republic: Nuclear Research Institute \(NRI\)](#)
- [Finland: STUK - Radiation and Nuclear Safety Authority](#)
- [Finland: Fortum Group](#)
- [Finland: Technical Research Centre of Finland \(VTT\)](#)
- [Finland: Teollisuuden Voima OY](#)
- [France: Commissariat à l'Énergie Atomique \(CEA\)](#)
- [France: Electricité de France \(EdF\)](#)
- [France: Institut de Protection et de Sûreté Nucléaire \(IPSN\)](#)
- [Germany: Gesellschaft Für Reaktorsicherheit \(GRS\)](#)
Along with a consortium of German utilities
- [Hungary: Hungarian Academy of Sciences - Atomic Energy Research Institute \(Umbrella agreement only\)](#)
- [Japan: Japan Atomic Energy Agency](#)
- [Republic of Korea: Korean Institute for Nuclear Safety \(KINS\)](#)
- [Slovak Republic: Nuclear Power Plant Research Institute \(VUJE\)](#)
- [Spain: Nuclear Safety Council \(CSN\)](#)
- [Sweden: Strålsäkerhetsmyndigheten \(Swedish Radiation Safety Authority\)](#)
- [Switzerland: Federal Nuclear Safety Inspectorate \(HSK\)](#)
- [United Kingdom: Health & Safety Executive \(HSE\)](#)
- [USA: Office of Nuclear Regulatory Research \(at USNRC\)](#)
- [USA: EPRI](#)

